

**Garant**
**Indexable insert for turning TC.T 110204, for medium machining, Grade: HB7140-2**

**Order data**

Order number	260982 HB7140-2
GTIN	4067263329664
Item class	21G

**Technical description**

Coating	coated
ISO code indexable insert	TCMT 110204
Number of changes/inserts	3
Main application	M
Cutting conditions	heavily interrupted
Grade	HB7140-2
Feed f	0.1 - 0.4 mm/rev.
Cutting depth $a_p$	0.5 - 2.5 mm
Cutting speed $v_c$ main application	60 - 200 m/min
Corner radius	0.4 mm
Chip breaker	VM

Tool material	Carbide
Tolerance	M
Finishing/roughing assignment	Finishing
Type of product	Indexable insert for turning